

Ship June 21.

Work Order ID 147105-2

147105

Wednesday, June 01, 2016 1:28:37 PM

Page 1

Item ID: D350-689-013

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Floor Provisions

Stop

NS2

Start Date: 6/2/2016 Start Qty: 1.00

1

Cust Item ID:

Required Date: 6/21/2016 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: dem

Date: 16/06/01

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

DAS

6

9-89

JUN 09 2016

IIN D350-689

C

100

Document Control

JUN 09 2016

100

DC

DAS

27

9-89

Doc.Control -USB or Paperwork

Memo

0.00

Photocopy D350-689 bluefile & type labels per PPP D350-689-013 CHG 005

JUL 04 2016

101

Pick Kit

0.00

101

Packaging

Memo

0.00

Packaging

DAS

6

9-89

DAS

28

9-89

JUN 09 2016

110

QC4- 100% Inspect kits for completeness

0.00

110

QC

Memo

0.01

Quality Control

DAS

27

JUL 04 2016

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Item ID: D350-689-013

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Floor Provisions

Stop

NS2

Start Date: 6/2/2016 Start Qty: 1.00

1

Cust Item ID:

Required Date: 6/21/2016 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run

Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	Packaging	0.00							
120									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-689-013 Location: FG027								
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.02							
Quality Control									

DAS 27 9-89
DAS 28 9-89

JUL 04 2016

DAS 21 9-89

JUL 05 2016

2m 16/07/04

Picklist Print

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Page 1

Work Order ID: 147105

147105

Parent Item: D350-689-013

D350-689-013

Parent Item Name: Floor Provisions

Start Date: 6/2/2016

Required Date: 6/21/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP rev D 06.02.07 Re-format ec
 IPP rev E 06.02.28 Fixed typo ec
 IPP rev.F 07.01.02 per dsi 9311 ec
 10.06.07 remove qty 1 D3033-1 DD verf:EC IPP Rev:G
 PER IIN REVB DD VERF:EC IPP REV:H 11.11.17
 ECN11-674 DD VERF:EC IPP REV:I 11.11.24 AS PER
 REV.B DD VERF:JLM IPP REV:J 12.11.20 AS PER DSI9588

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4575-3 *D4575-3* Doubler DAS 27 9-89		Manufactured	No			110	Each	0.0000	1	12 145611			DAS 6 28 9-89 9-89
D3025-1 *D3025-1* Beam DAS 27 9-89		Manufactured	No			110	Each	6.0000	1	12			DAS 6 28 9-89 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST258				6					
					128214			6					
D4575-1 *D4575-1* Beam DAS 27 9-89		Manufactured	No			110	Each	0.0000	1	12 146063			DAS 6 28 9-89 9-89
D3027-1 *D3027-1* Clip DAS 27 9-89		Manufactured	No			110	Each	6.0000	1	12 147726x1			DAS 6 28 9-89 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST015				6					
					113247			1					
					B134425			5					

JUL 04 2016

JUN 09 2016

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Work Order ID: 147105

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Parent Item: D350-689-013

D350-689-013

Parent Item Name: Floor Provisions

Start Date: 6/2/2016

Required Date: 6/21/2016

Start Qty: 1.00

Required Qty: 1.00

D3027-3 Manufactured No

D3027-3

Clip

DAS
27
9-89

Location

ST015

Loc Qty

10

Loc Code

127761

2

128215

8

110

Each

10.0000

1

**

DAS
6
28
9-89

D3027-5 Manufactured No

D3027-5

Clip

DAS
27
9-89

Location

ST015

Loc Qty

11

Loc Code

127820

3

128216

8

110

Each

11.0000

1

**

DAS
6
28
9-89

D3027-7 Manufactured No

D3027-7

Clip

DAS
27
9-89

Location

ST259

Loc Qty

7

Loc Code

113083

7

110

Each

0.0000

4

**

DAS
28
9-89

D3032-1 Manufactured No

D3032-1

Spacer

DAS
27
9-89

Location

ST259

Loc Qty

7

Loc Code

113083

7

110

Each

7.0000

1

**

DAS
28
9-89

D3033-1 Manufactured No

D3033-1

Seat Track

DAS
27
9-89

Location

ST259

Loc Qty

1

Loc Code

137477

1

110

Each

1.0000

2

**

DAS
28
9-89

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Work Order ID: 147105

147105

Parent Item: D350-689-013

D350-689-013

Parent Item Name: Floor Provisions

Start Date: 6/2/2016

Required Date: 6/21/2016

Start Qty: 1.00

Required Qty: 1.00

D3234-1

Manufactured No

110 Each

11.0000

1

1

D3234-1

Doubler

DAS
27
9-89

Location

Loc Qty

Loc Code

ST258 127418
127418
128218

11
2
9

**

DAS
6
9-89
DAS
28
9-89

D3234-5

Manufactured No

110 Each

10.0000

2

24

D3234-5

Spacer

DAS
27
9-89

Location

Loc Qty

Loc Code

ST026 127482
128265

10
2
8

**

DAS
6
9-89
DAS
28
9-89

MS21059L3

Purchased No

110 Each

139.0000

12

12

MS21059L3

Nut Plate

DAS
27
9-89

Location

Loc Qty

Loc Code

CA 8
M129682 8
GA 18
M133990 18
ST301 87
M134257 17
M134762 70
ST303 26
M133016 26

**

DAS
6
9-89
DAS
28
9-89

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Work Order ID: 147105

147105

Parent Item: D350-689-013

D350-689-013

Parent Item Name: Floor Provisions

Start Date: 6/2/2016

Required Date: 6/21/2016

Start Qty: 1.00

Required Qty: 1.00

MS24693-S273

Purchased

No

110

Each

523.0000

2

2.21

DAS

6

DAS

9-89

28

9-89

MS24693-S273

Screw

**

DAS

27

9-89

Location

Loc Qty

Loc Code

CA

94

M129682

94

GA

30

117291

30

ST292

399

100151

399

MS27039-1-10

Purchased

No

110

Each

746.0000

6

6.12

DAS

6

DAS

9-89

28

9-89

MS27039-1-10

SCREW

**

DAS

27

9-89

Location

Loc Qty

Loc Code

CA

41

m128635

41

GA

14

m129541

14

over 006

300

m134567

300

OVER007

300

m134676

300

ST280

91

m134370

91

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Work Order ID: 147105

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Parent Item: D350-689-013

D350-689-013

Parent Item Name: Floor Provisions

Start Date: 6/2/2016

Required Date: 6/21/2016

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0332J

Purchased

No

110

Each

1,438.000

6

6 12

NAS1149D0332.J

Washer

DAS
27
9-89

Location

Loc Qty

Loc Code

CA

6

m129682

6

FP001

28

m134502

28

ST260a

1200

m134738

600

m134848

600

ST264

204

m134502

204

JUN 09 2016

DAS
6
8-89

REFERENCE ONLY

5.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -041	Qty -043	Part Number	Description
X						D350-689-011	DUAL HIGH BACK SEAT INSTALLATION, LH
1	X					D350-689-013	FLOOR PROVISIONS KIT
		X				D350-689-021	DUAL HIGH BACK SEAT INSTALLATION, LH
		1	X			D350-689-023	ENERGY ATTENUATING FLOOR PROVISIONS KIT
1				X		D350-689-041	DUAL HIGH BACK SEAT ASSEMBLY
		1			X	D350-689-043	DUAL HIGH BACK SEAT ASSEMBLY
1		1				D3018-1	SEAT CUSHION
1		1				D3019-1	BACK CUSHION
	1					D3025-1	BEAM
	1					D3027-1	CLIP
	1					D3027-3	CLIP
	1					D3027-5	CLIP
	4		4			D3027-7	CLIP
				4		D3028-1	STUD
				2		D3029-1	SPRING
				2		D3030-1	LOCK
	1					D3032-1	SPACER
	2					D3033-1	SEAT TRACK
	1					D3234-1	DOUBLER
	2					D3234-5	SPACER
					2	D3808-041	SEAT RAIL ASSEMBLY
					4	D3809-1	SLIDING BLOCK
			1			D3811-041	SEAT TRACK ASSEMBLY
	1		1			D4575-1	BEAM
	1		1			D4575-3	DOUBLER
				1	1	D5162-041	SEAT STRUCTURE ASSEMBLY
			9			MS21042L3	NUT (OR MS21042-3)
	12					MS21059L3	NUTPLATE
	2					MS24693-S273	SCREW
			9			MS24694-S50	SCREW
	6					MS27039-1-10	SCREW
	6					NAS1149D0332J	WASHER (OR AN960JD10L)
			9			NAS1149D0363J	WASHER (OR AN960JD10)